## **Amendments to the Claims:**

- 1. (Previously Presented) A method of preventing or minimizing dye redeposition onto textile fabrics during stonewashing and/or biostoning of indigo-dyed cotton fabrics by contacting the dyed fabric comprising cotton fibers with a dye redeposition inhibitor during the dye removal process, characterized in that the dye redeposition inhibitor is a polyester, obtained by reacting at least the following monomers during an esterification reaction:
- (A) one or more dicarboxylic acid compound(s), wherein terephthalic acid makes up more than90 mole% of the dicarboxylic acid compounds employed,
- (B) one or more diol compound(s) having from 2 to 6 carbon atoms, wherein ethylene glycol makes up more than 90 mole% of the diol compounds employed, and
- (C) polyetherols with one or two hydroxy groups having at least 6 oxygen atoms, wherein polyethylene glycol having a molecular weight from 2,000 to 8,000 g/mole makes up more than 90 wt.% of the polyetherols employed, and

the monomers (A), (B), and (C) comprise more than 80 wt.% of the monomers in the polyester.

- 2. (Currently Amended) The method according to claim 1,

  In particular, the method in a preferred embodiment is characterized in that the monomers (A), (B),
  and (C) comprise more than 90 wt.%, preferably more than 95 wt.% of the monomers in the
  polyester.
- 3. (Currently Amended) A method according to any one of claims 1 or 2, characterized in that the polyester comprises a monomer (D) of one or more polyol compound(s) with at least 3 OH groups having from 3 to 12 carbon atoms, especially glycerol.

- 4. (Currently Amended) A method of preventing or minimizing dye redeposition onto textile fabrics by contacting the dyed fabric comprising cotton fibers with a dye redeposition inhibitor during the dye removal process, characterized in that the dye redeposition inhibitor is a polyester, obtained by reacting at least the following monomers during an esterification reaction:
- (A) 20 to 50 mole% of one or more dicarboxylic acid compound(s),
- (B) more than 0 to 30 mole% of one or more diol compound(s) having from 2 to 6 carbon atoms,
- (C) 10.1 to 50 mole% of one or more water-dilutable polyetherol(s), produced by the addition of one or more C<sub>2</sub>- to C<sub>4</sub>-alkylene oxide(s) to a C<sub>1</sub> to C<sub>18</sub> alcohol, especially a C<sub>1</sub>- to C<sub>6</sub> alcohol, with one hydroxy group, wherein the alkylene oxide/alcohol mole ratio is in the range from 4 to 100: 1, and
- (D) 10.1 to 29.9 mole % of one or more polyol compound(s) having at least 3 OH groups.
- 5. (Original) The method according to claim 4, characterized in that 1 to 10 mole% of the diol compound (B) is incorporated.
- 6. (Currently Amended) A method according to any one of claims 4 or 5, characterized in that the average molecular weight of the polyester is less than 5,000 g/mole, preferably from 2,000 to 5,000 g/mole.
- 7. (Currently Amended) A method according to any one of the claims 4 or 5, characterized in that the dicarboxylic acid compounds (A) are selected from the group consisting of

terephthalic acid, isophthalic acid, phthalic acid and their derivatives, and mixtures thereof, especially terephthalic acid and its derivatives, preferably in a quantity of greater 90 mole% of terephthalic acid and its derivatives, based on the incorporated dicarboxylic acid compounds.

- 8. (Previously Presented) A method according to any one of claims 4 or 5, characterized in that independently of one another
- (a) no tricarboxylic acid compounds and
- (b) less than 10 wt.% of isophthalic acid or its derivatives and especially no isophthalic acid or its derivatives
  are employed.
- 9. (Previously Presented) A method according to any one of claims 4 or 5, characterized in that the diol compound (B) is ethylene glycol, or propylene glycol or mixtures thereof.
- 10. (Currently Amended) A method according to any one of claims 4 or 5, <u>further</u> characterized in that the polyester is anionically modified by incorporation of anionic monomers and/or is capped with terminal groups.
- 11. (Previously Presented) A method according to any one of claims 4 or 5, characterized in that the polyetherols (C) are alkylene oxide addition products of ethylene oxide, propylene oxide, butylene oxide or their mixtures to and aliphatic  $C_1$  to  $C_{18}$  alcohols, preferably  $C_1$  to

C<sub>6</sub> alcohols, and/or water.

12. (Currently Amended) A method of preventing or minimizing dye redeposition onto textile fabrics during stonewashing and/or biostoning of indigo-dyed cotton fabrics by contacting the dyed fabric comprising cotton fibers with a dye redeposition inhibitor during the dye removal process, characterized in that the dye redeposition inhibitor is comprised [a] of a polyesters having the formula:

In one embodiment, the polyesters used in the method of the present invention have the formula:

$$X \hbox{-} (OCH_2 \hbox{-} CH_2)_n \hbox{-} [ \hbox{-} (OOC \hbox{-} R^1 \hbox{-} COO \hbox{-} R^2)_u \hbox{-} ] \hbox{-} OOC \hbox{-} R^1 \hbox{-} COO \hbox{-} (CH_2 \hbox{-} CH_2O)_{\hbox{\bf n}} \hbox{-} X \; , \\$$

wherein the polyesters have molecular weights of less than 5,000 g/mole, each  $\mathbf{R}^1$  residue is a 1,4-phenylene residue, optionally substituted by mono- or di-C<sub>1</sub>-C<sub>3</sub>-alkyl; the  $\mathbf{R}^2$  residues are principally ethylene residues, 1,2-propylene residues, or mixtures thereof; each  $\mathbf{X}$  represents independently of one another hydrogen, a C<sub>1</sub> to C<sub>12</sub> hydrocarbon residue, especially ethyl-or-methyl; each  $\mathbf{n}$  is a number from 7 to 115, and  $\mathbf{u}$  is a number from 3 to 10.

- 13. (Currently Amended) A method according to any one of claims 5 or 12, characterized in that the polyester is liquid at room temperature.
- 14. (Currently Amended) A method according to claim 13, characterized in that for the removal of dye abrasive stones and/or enzymes, especially at least cellulases, are put into contact

with the fabric in order to achieve a stonewashed look.

- 15. (Currently Amended) A method according to claims 13, characterized in that the dye redeposition inhibitor is put into contact with the fabric both during the stonewashing step and the any preceding desizing step.
- 16. (Currently Amended) A method according to claim 43 [5], characterized in that the polyetherols (C) have from 16 to  $180 C_2$  to  $C_4$  alkylene oxide units selected from the group consisting of ethylene oxide units; propylene oxide units, butylene oxide units and mixtures thereof.
- 17. (Previously Presented) A method according to any one of claims 1, or 2, characterized in that the polyols have less tha[e]n 3 OH groups.
  - 18. (Cancelled)
  - 19. (Cancelled)
- 20. (**Previously Presented**) An <u>i</u>ndigo-dyed cotton fabric, produced by the method of any one of Claims 1 or 12.
- 21. (New) The method of Claim 4 wherein said dicarboxylic acid compounds comprise of terphthalic acid and its derivatives.

- 22. (New) The method of Claim 4 wherein said dicarboxylic acid compounds are present in an amount of greater than 90% of terphthalic and its derivatives, based on the incorporated dicarboxylic acid compounds.
- 23. (New) A method of preventing or minimizing dye redeposition onto textile fabrics by contacting the dyed fabric comprising cotton fibers with a dye redeposition inhibitor during the dye removal process, characterized in that the dye redeposition inhibitor is a polyester, obtained by reacting at least the following monomers during an esterification reaction:
- (A) 20 to 50 mole% of one or more dicarboxylic acid compound(s),
- (B) 1 to 10 mole% one or more diol compound(s) having from 2 to 6 carbon atoms,
- (C) 10.1 to 50 mole% of one or more water-dilutable polyetherol(s), produced by the addition of one or more C<sub>2</sub>- to C<sub>4</sub>-alkylene oxide(s) to a C<sub>1</sub> to C<sub>18</sub> alcohol, with one hydroxy group, wherein the alkylene oxide/alcohol mole ratio is in the range from 4 to 100: 1, and
- (D) 10.1 to 29.9 mole % of one or more polyol compound(s) having at least 3 OH groups.